

## Fuser Cleaning Web Kit

**NATT #:** 02036059

**OEM #:** AE045099

**For use in:**

AF MP4000/ AF MP4001/ AF MP5000/ AF MP5001  
AF SP8200DN/ 9040/ 9050/ 9240/ 9250/ MLP150DN  
LD040/ LD050/ LD140/ LD150/ LPN150DN



**Background Information and Discussion of Problem:**

Although the Aficio MP 4000/5000 fuser performance is greatly improved over previous generations of monochrome machines in this segment, the AE045099 web roller replacement is time consuming. Also, the Allen head on the set screw holding the web drive gear sometimes strips, resulting in additional processes to disassemble the unit. Complete web units are available, but are costly.

**Causes:**

The Allen wrench (hex key) strips the set screw head, securing the gear, to the webshaft. To resolve this problem, technicians must drill out the set screw to remove the gear, allowing for web replacement.

**Solution:**

The NATT fuser cleaning web kit eliminates the need for a set screw by using a combination of a modified web shaft and e-clip to secure a modified drive gear. Once the kit is installed, a technician can re-use the modified gear and e-clip. The modified roller (NATT #: 02008058) can be purchased separately. The kit also includes the AA080356 bushing to be replaced on the take up drive gear end. The OEM style web is NATT #: 02008048 and does not have a modified shaft to accommodate the modified gear without a set screw.

For dealers who value the economics of replacing web units in the field, we have two options. They can utilize the aforementioned kit and replacement web option to rebuild the unit away from the customer location or they can send the web unit to NATT and we will rebuild it using the modifications in our kit.

Contact your product specialist for more details regarding web unit rebuild options.

To learn more about **NA Trading** and our complete line of **Repair Items**, contact a product specialist or visit us online today.

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