

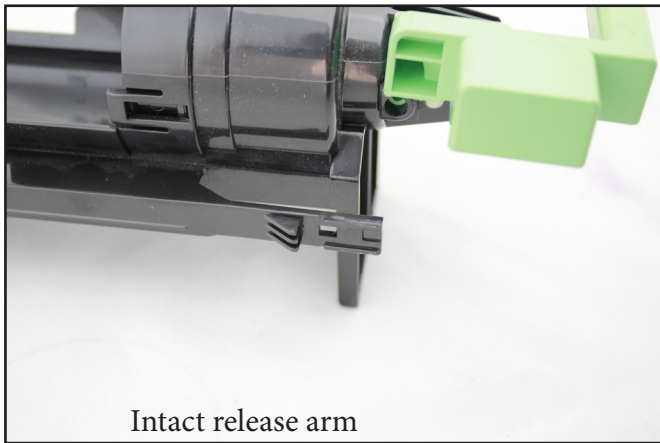
Ricoh* Toner Supply Unit Release Arm Repair

USED TO REPAIR: B1293021, B2623020, D1273020

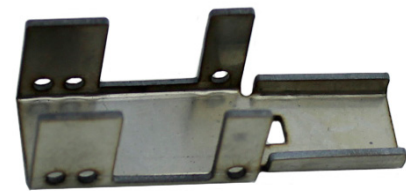
NATT: 02042008

MODELS: AF 1515, MP161, MP171, MP301

PROBLEM: The OEM used flimsy plastic for the toner hopper release arm. When an end user attempts to change toner bottles, the arm is known to break, leaving the toner bottle inaccessible and the machine out of service until a replacement part can be installed.



SOLUTION: Installing this stabilizing brace onto the release arm will ensure that your machine stays up and running. The release lever is sturdy enough beyond the break point that your lever and handle will perform without breaking. A few of these small items in a tech's trunk stock will increase a service department's efficiency by minimizing repair costs and eliminating a cause of repeat visits to the same machine. **IMPORTANT:** Retain the release tab. In the event the release tab is misplaced, a replacement can be ordered from the manufacturer using part number **B0443475**.



YOU WILL NEED

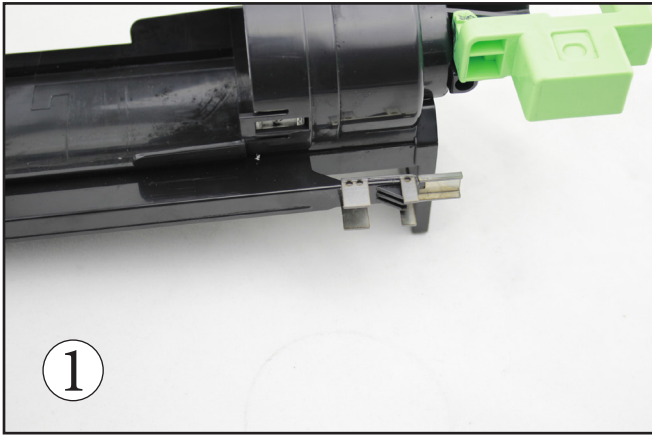
Wiha Pliers to bend the metal arms of our brace around the toner hopper

Chicopee stretch and dust shop towel to wipe away any debris

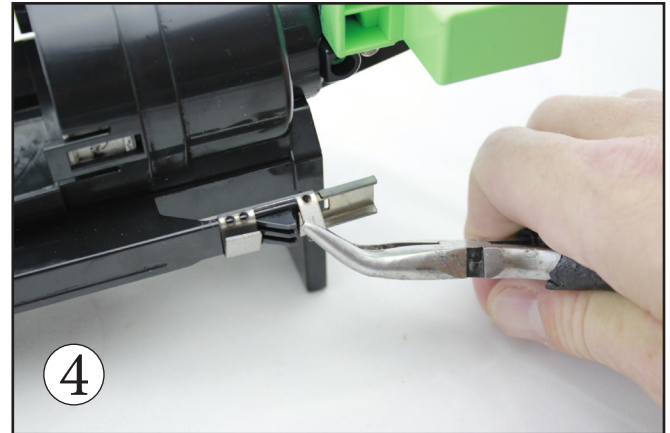
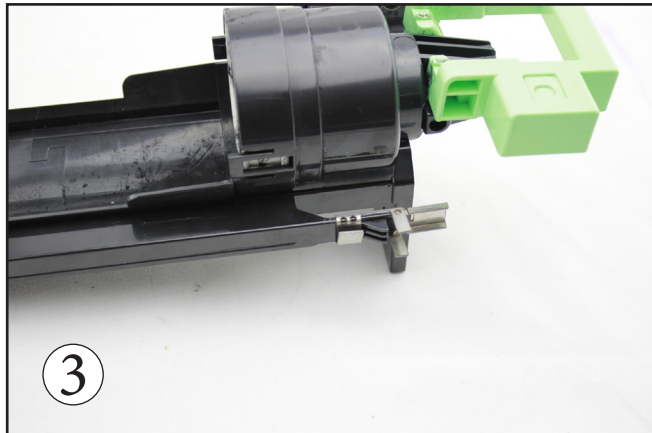
Repair item #02042008

SEE REVERSE FOR DETAILED INSTALLATIONS INSTRUCTIONS

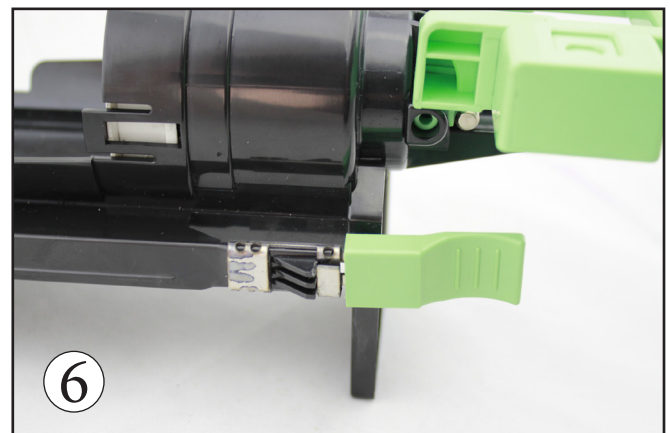
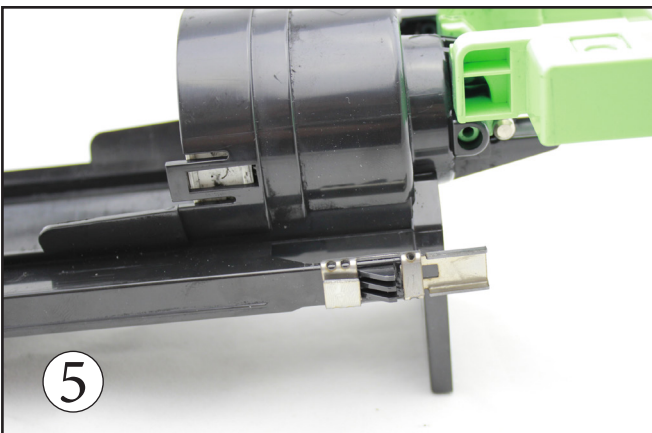
INSTALLATION INSTRUCTIONS



INSTALLATION: Position the repair item around the broken lever so the arms extend outward away from the hopper as shown in picture 1. Using a pliers, bend the wider arms so they wrap around the release arm left of the triangular catch tab, as seen in picture 2.



INSTALLATION: Bend the narrower arms in the same fashion so they wrap around the arm to the right of the triangular catch tab, as seen in picture 4. This will secure the repair item in place.



INSTALLATION: When the repair is secured to the release arm, attach the green unlock grip to the end of the repair item as seen in picture 6.

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